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# Marlings

Marlings Limited

Stanley Mills Stonehouse  
Gloucestershire GL10 3HQ

## SAXON VELOUR

### Specification

Pile composition	85% polypropylene 15% nylon
Tile backing	Bitumen with antistatic protection
Tile secondary backing	Spunbonded polypropylene
Pile mass per unit area	1200 g/m <sup>2</sup> ± 10%
Total mass per unit area	4300 g/m <sup>2</sup>
Pile height	7 mm nominal ± 10%
Total thickness (tile)	9 mm nominal +/- 1mm
Availability	Sheet and bitumen-backed tile Pads cut to order
Dimensions	Tile 500 x 500 mm
	Sheet 25m x 2m
	Pad 500 x 500 mm, 615 x 615 mm
Colours	12 (specials 500 m <sup>2</sup> +)

### Performance

Wear rating	Heavy Contract
Castor chair DIN 54324	Pass
Static loading BS 4939	Loss/24 hours – 2.9 mm Loss/1000 impacts – 2.8 mm

Dynamic loading BS 4052

Hexapod test BS 6659

Structural change – 3

### Technical information

Static electricity	Stroll test < 2000 volts IBM/ICL test: within upper and lower limits
Flammability BS 4790	Low radius of char
Fastness BS EN ISO 105	Light 5      Water 4/5 Wet/dry 3/4      Shampoo 4/5

### Installation

Lay on smooth, clean, dry and damp-proof subfloor using a suitable all-over adhesive. Carpet in the same room/area must be from the same dye batch (given on the box/pack/roll labels/back of tiles and by colour of tape on back of sheet and pads,). Observe consistent pile direction – indicated by arrows on tiles, or offset of coloured tape on back of rolls and pads. Installation must be in accordance with BS5325 “Code of practice for the installation of textile floor coverings” and the adhesive manufacturer’s instructions. For expert advice on adhesives, please contact F Ball & Co on 01538 361633.

Tile Use an all-over tackifier such as F Ball’s F41. Tiles may be laid broadloom or chequerboard style.

Sheet Fully bond using a suitable adhesive such as F Ball’s F3.

Pad Fully bond using a suitable adhesive such as F Ball’s F52.

### Maintenance

Vacuum daily with a commercial upright vacuum cleaner with a driven brush which contacts the pile. Treat spots and spillages immediately. Use Warlord Camouflage dirt barrier matting adjacent to entrances. Deep clean periodically using a spray extraction method.